

# Miska™ FC122™

### **Technical Data Sheet**

**Epoxy Bedding** Mortar

April 2019

#### **Product Description**

FC122™ is a trowelable epoxy mortar with excellent chemical and abrasion resistance providing a dense, impervious surface.

FC122™ Epoxy Mortar is a high strength mortar and filler for the purpose of bedding mechanical expansion joint systems.

### **Applications / Uses**

Apply to new and old concrete floors as a protective topping, repair of spalled concrete and as a mortar for general construction work.

- **Bedding of Expansion** Joint systems
- Concrete joint nosing
- Concrete crack filler

#### **Features**

- High abrasion resistance
- Excellent bond strength to concrete and steel
- Impervious surface that is easily cleaned
- Waterproof

#### Chemical Resistance

Good resistance to alkalis and dilute acids, alcohol, petrol, xylol, mineral and vegetable oil, salt water.

### **Surface Preparation**

Metal – All steel surfaces must be Abrasive Blasted or mechanically abraded to meet or exceed AS1627.4 Abrasive Blast Cleaning to achieve Class 2-1/2 "Near White Metal" Blast Cleanness.

**Concrete** – All foreign matter including cement laitance should be removed. No surface moisture should be present. Shot blasting or similar is recommended for best results.

#### Mix Ratio

By Volume - 1 Part A: 1 Part B. Mix until a uniform colour is achieved. Then add filler (20 Kg Sand)

## Packaging

25 Kg Unit = Yields approx. 15 litres

### Shelf Life/Storage

Store in a dry and cool place (5 - 30°C). Shelf life is approximately 24 months in unopened containers.

### Clean up

Isopropyl alcohol





### **Product Specifications**

Property	Value
Item Code:	EPFC122-5
Solids:	100% by volume
Pot Life:	@ 20°C - 40 minutes
	@ 30°C - 30 minutes
Cure Time:	@ 20°C Tack Free (3 hrs)
	Full Cure 7 days
	Note: Will not cure below 10°C
Compressive Strength:	100 – 120 MPa
Flexural Strength in Tension:	30 – 35 MPa
Adhesion to Concrete:	4 – 5 MPa
Modulus of Elasticity:	2 - 2.2 x 103 MPa
Co-eff of Linear Thermal Expansion at 20 - 50°C	37 x 10-6 / °C

### **Safety Instructions**

Avoid contact with skin and eyes. Wear protective clothing, gloves and eye protection and use barrier cream on exposed skin. Do not use in fully confined spaces without adequate ventilation. If swallowed do not induce vomiting, rinse the mouth immediately and drink plenty of water. Phone a doctor or poison information centre on 131126.

If in eyes, irrigate with water for at least 15 minutes and seek prompt medical attention. If on skin, wash with soap and water for at least 15 minutes and remove contaminated clothing. Fire Safety Avoid heat and sources of ignition. In event of fire use CO<sup>2</sup> or foam extinguisher. Do not use a water jet.

For additional information, refer to the MSDS.



FC122 FOR PROFESSIONAL USE ONLY Protective gloves, clothes, and splash resistant glasses recommended. Direct contact with skin should be avoided as it may cause skin irritation. Fatal if taken internally.

**AUS:** 1300 326 539 **NZ:** 0800 88 22 55 **W:** www.miska.com.au