

Miska™ Santoprene™ TPV seal

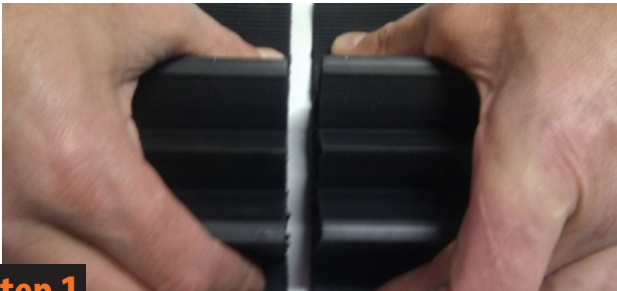
Expansion Joint Sealing System

Joining Guide

Sept, 2019

Required tool:

Miska LF110 Heat Welding Pad



Step 1

Cut the Seal ends square.



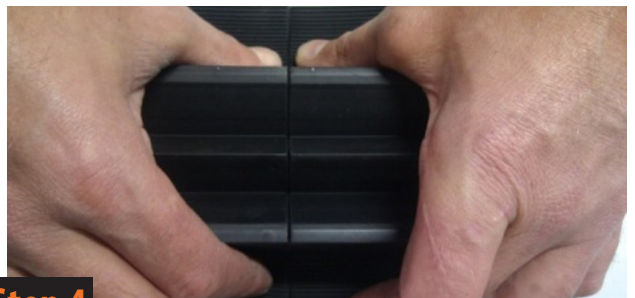
Step 2

IMPORTANT: Set Heatpad to a maximum temperature of 220°.



Step 3

Heat the Seal ends on the Heatpad for 30 seconds at 220°.



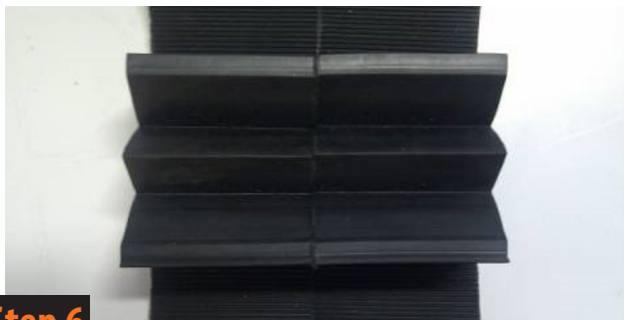
Step 4

Remove the Seals from the Heatpad and hold ends together for 20 seconds to create a bond.



Step 5

After the weld has cooled down (approx 2-3 minutes) test the weld by applying some force to seals at the weld.



Step 6

Welded Santoprene™ TPV Seals are ready for installation.